

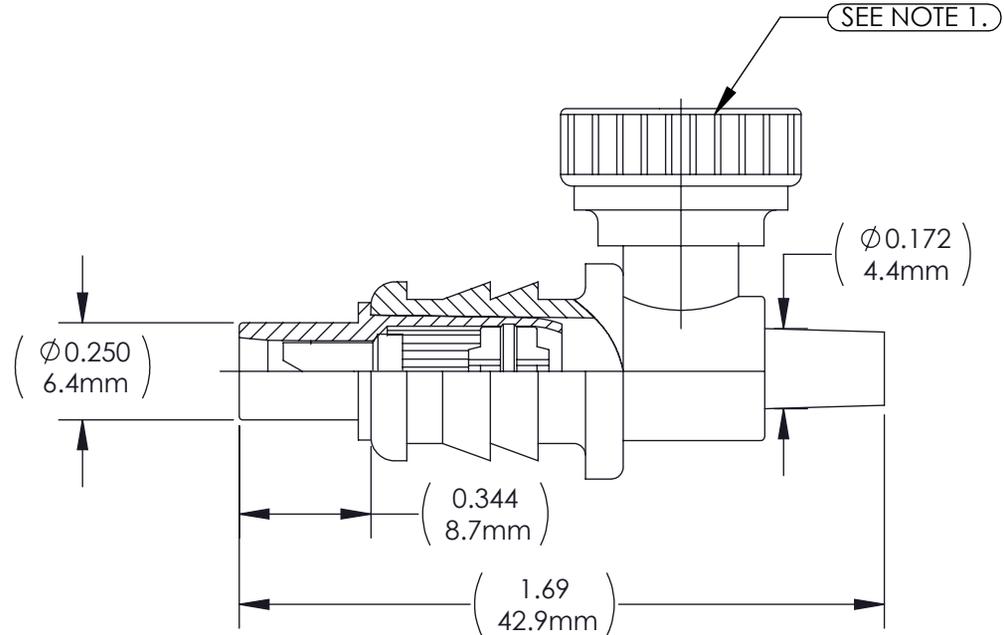
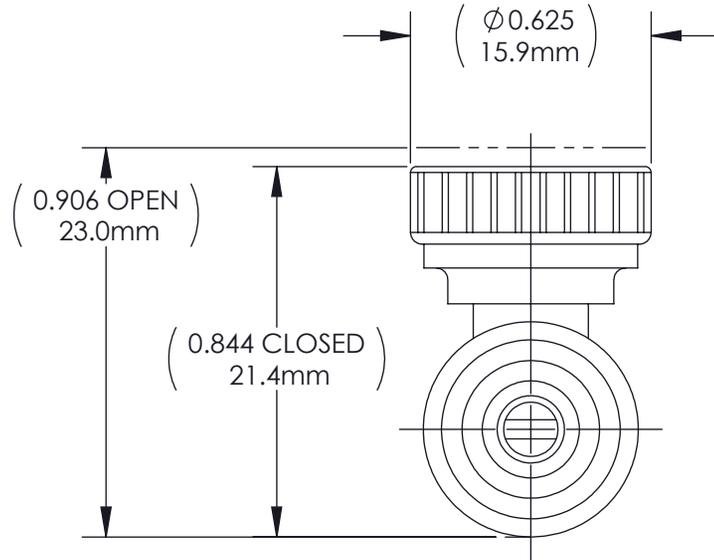
DRAWING NO.  
**CV15940LPGCX**

REV  
**B**

# Customer Drawing

## Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
A	UPDATE BORDER, NOTES, CRITICAL DIMENSIONS ECN 3992	2/24/09	AK
B	ADD SUFFIX "X" TO INDICATE VALVE IS OPEN, OR CLOSED AT RECEIPT OF PRODUCT. ECO 5784	8/27/13	AK



**NOTES:**

- SUFFIX "X" INDICATES FLOW CONTROL VALVE OPEN OR CLOSED POSITION, UPON RECEIPT.  
  
NO SUFFIX - OPEN  
C - CLOSED
- CRITICAL DIMENSIONS ARE CIRCLED, AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL, DIMENSIONS IN MILLIMETERS BELOW.

**QUALITY CRITERIA:**

O.D. FLASH: 0.015 MAX. (0.4MM)
GATE VESTIGE: 0.01 MAX. (0.3MM)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm <sup>2</sup> MAX. NO MORE THAN 5 PER PART.

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA  
**PROPRIETARY AND CONFIDENTIAL**  
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<b>DRAWN BY</b>	M.S	<b>DATE</b>	05-05-98
<b>APPROVED BY</b>	JW	<b>DATE</b>	
<b>MATERIAL</b>	AS NOTED		
<b>FINISH</b>			
<b>UNLESS OTHERWISE SPECIFIED:</b>	<b>THIRD ANGLE PROJECTION</b>		
DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			

 **Halkey-Roberts**

**TITLE** FLOW CONTROL VALVE

<b>SIZE</b>	<b>A</b>	<b>DRAWING NO.</b>	<b>CV15940LPGCX</b>	<b>REV</b>	<b>B</b>
<b>SCALE</b>	1:1	<b>DO NOT SCALE DRAWING</b>		<b>SHEET</b>	1 OF 2

DRAWING NO.

CV15940LPGCX

REV

B

## Customer Drawing

## Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
-	SEE SHEET 1	-	-
-	-	-	-

## BILL OF MATERIAL

CATHETER VALVE  
 BODY : PD626 OR, P5M6K080 GAMMA STABLE POLYPROPYLENE  
 STEM : LR303060800 SILICONE W/ K71008 BLACK COLORANT  
 PLUG : H0500HN FLINT HILL POLYPROPYLENE CLEAR

CAP: HMG47MD1H1000 CYCOLAC NATURAL, W/ 9C70058505 BLACK ABS COLORANT.

FLOW CONTROL BODY: H0500HN FLINT HILL POLYPROPYLENE W/ ABS NC06120C BLACK COLORANT

DRAWN BY M.S. DATE 05/05/98

APPROVED BY - DATE -

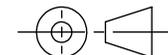
MATERIAL AS NOTED

FINISH

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
 TOLERANCES:  
 ANGULAR:  $\pm 1^\circ$   
 TWO PLACE DECIMAL  $\pm .01$   
 THREE PLACE DECIMAL  $\pm .005$

THIRD ANGLE PROJECTION



Halkey-Roberts

TITLE

FLOW CONTROL VALVE

SIZE

A

DRAWING NO.

CV15940LPGCX

REV

B

SCALE

1:1

DO NOT SCALE DRAWING

SHEET

2 OF 2

## MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

## PROPRIETARY AND CONFIDENTIAL

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